



20 twenty years
of advanced solutions for gas detection

Gas Sensing Elements
Proudly 100% Developed and Manufactured in Italy

IREF LITE - A2L

The low-cost, high-performance NDIR refrigerant sensor for A2L gases detection

DS4467 rev.13 dated 18/11/2025



Key Features

- Standard industrial 7-series size, to fit existing detectors
- No field calibration to reduce maintenance costs
- Superior gas selectivity, to avoid false and undetected alarms
- MTBF of more than 10 years, for greater sensor lifetime
- The most comprehensive range of targeted gases on the market
- Temperature range (-10 to +50 °C), for use in commercial and residential settings
- Fast T90 response time, for critical and life-saving applications
- ModBus or analogue output, for ease of integration
- Internal microprocessor, for advanced signal processing

General Description

N.E.T. IREF LITE will make the gas selectivity, accuracy, poison immunity and extended lifetime of NDIR technology affordable for any setting, dramatically improving gas detection performances in the HVAC-R market, improving occupants' safety and lowering cost-of-ownership.

The IREF LITE series from N.E.T. include solutions for R-32, R-1234yf, R-1234ze, R455A, R454A, R454B and R454C in %LFL range.

N.E.T. IREF implements N.E.T. advanced NDIR, black body and microprocessor technology to eclipse classic semiconductor (MOS) sensor performances, reducing maintenance costs (no field calibration required), increasing sensor lifetime and making your leak detection fail-safe, while offering the best gas selectivity available and a fast response time.

All N.E.T. IR sensors run on a microprocessor-based platform for internal signal processing, providing a linearized and temperature compensated output in digital and analogue format – the ideal solution for instrument manufacturers, even without any specialist knowledge in IR technology.

N.E.T. IR sensor series apply NDIR (Non Dispersive Infrared) detection technique. This technique is based on the fact each gas has an unique and well defined light absorption curve in the infrared spectrum that can be used to identify the specific gas. The concentration can be determined by using a suitable infrared source and analysing the quantity of energy absorbed from the gas inside the optical path.

Infrared gas sensors employ a dual wavelength technique, using an IR energy source aimed at two pyroelectric detectors, each sensitive to different ranges of wavelengths in the spectrum's infrared portion. The differential absorption technique, where the target gas is always monitored with respect to a reference measurement, attenuates the effect of background distortions due to response to other gases, source aging or optical surface contamination.

The analogue output can be set as standard voltage type [0.4 V—2 V] dc or Threshold mode that provides a user-programmable threshold output consisting of different voltage levels – by default, 10% LFL=1V, 15% LFL=2V. The user can freely select the output level, the corresponding output and the hysteresis of the thresholds through Modbus RTU commands.

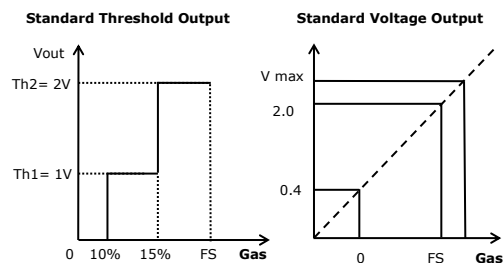
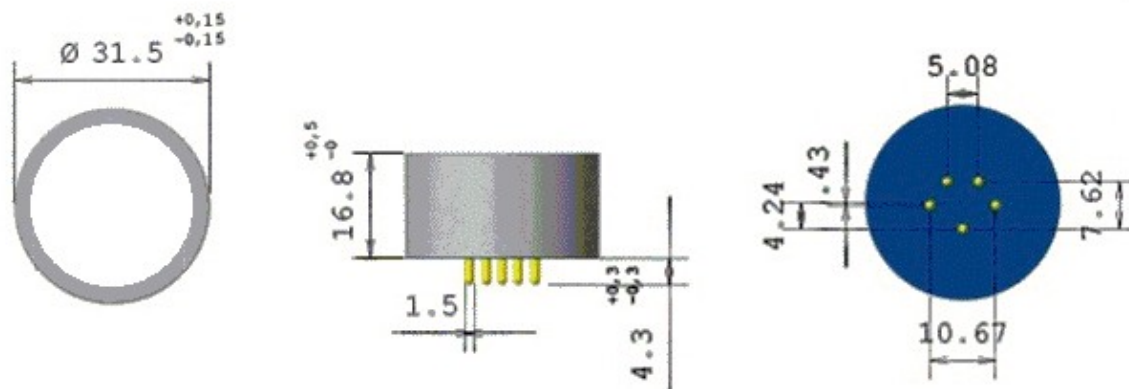
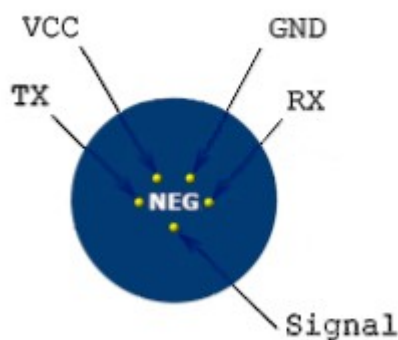


Fig. 1: Characteristics of output voltage

Mechanical specifications



Pinout



Digital Communication

Digital Interface	Digital signal format	8 data bits, 1 stop bit, no parity
	Standard Baud rate	4800 bps ad Default; 9600,19200,38400 bps
	TX- VOH: output "High" minimum voltage	2.8V
	TX- VOL: output "Low" maximum voltage	0.5V
	RX- VIH: input "High" minimum voltage	2.3V
	RX- VIL: input "Low" maximum voltage	1.15V

Warranty and warning

The WARRANTY of IREF-L 32mm sensors is 1 years from the purchased date against defects in materials or production. This warranty however is not valid for articles that have been broken, repaired by a third person or not used according to the instructions contained in this document or supplied with the products, related to the storage, installation, operation, maintenance, or servicing of the products.

Please keep particular attention to:

- Power the sensor observing the correct voltage and polarity
- Never solder directly on the pin, use PCB sockets
- Never cut or remove any of the pins
- Use anti-static precautions when handling the sensor
- Never let water or other liquids to enter inside the sensor
- Never expose the sensor to corrosive gases
- The gas flow used for testing should be ≤ 500 SCCM
- Recalibration of the sensor will void the calibration warranty

Product specifications

General	Operating temperature range	-10 to +50 °C		
	Storage temperature range	-40 to +85 °C		
	Maximum temperature cycle variations	± 1°C/min		
	Operating humidity range	0-95% non condensing		
	Operating pressure range	800-1200 mBar		
	Gas types	R32, R1234yf;R1234ze;R454A,R454B,R454C, R452B R455(Others on request)		
	Weight	26 g		
	MTBF	≥ 10 years		
	Patent information	MI2013A000478, EP14001065, US14/219631, CA2.847.491		
	Firmware and digital technology	Designed for use in a detector that complies to EN 50271 (SIL1)		
	Electromagnetic Compatibility (EMC)	Designed for use in a detector that complies to EN 50270		
	Optics	Special optics treated to increase brightness and prevent oxidation		
	Enclosure	Aluminum		
	Calibration	Individually calibrated with temperature compensation. Test report supplied.		
Measurement	Sensing method	NDIR (dual beam technology)		
	Measurement range	0 - 14.4%vol R32 0-6.2%vol R454C 0-6.5%vol 1234ZE	0-6.3%vol R454A 0-11.8%vol R455A 0-11,9%vol R452B	0-7.7%vol R454B 0-6.2%vol 1234YF
	Repeatability	±3% of FS range		
	Accuracy *	±5% of FS range below 50% F.S ±7% of FS range above 50% F.S		
	Resolution	0.5% of F.S range		
	Long Term Zero Stability	+3% of FS range/year		
	Temperature Performance	±7% of FS		
	Zero level Humidity Error	±1%		
	Response time	T _{@25%LFL} ≤ 10 s**; T ₉₀ ≤ 30 s**		
Electrical	Power voltage	4.5 - 5.5 Vdc		
	Operating current	85-115 mA		
	Warm up time	60 s for full operation @ 25 °C At least 1 hour for full specification @ 25 °C		
	Max output current	±1mA		
	DC output impedance	0Ω		
	Max capacitance load	100 pF		
Signal Output	Threshold mode Analog output	Standard Threshold levels: [1V] Threshold 1 ;[2V] Threshold 2		
	Threshold digital levels	Standard Threshold levels: [10%F.S] Threshold 1 ;[15%F.S] Threshold 2		
	Analog output (standard for voltage mode)	Standard Voltage [0.4 V—2 V] dc		
	Digital communication	MODBUS protocol communication (documentation available on request)		

* Test conditions: 25°C ambient temperature and 1000hPa absolute pressure

**Test conditions: 25°C ambient as defined inside IEC 60335-2-40 Annex LL 7th edition

Ordering details

When making an order, we kindly ask our customers to specify the basic physical and electrical properties that are needed for their specific application. This is made through the part number here below. The squared fields of the part number below can be modified according to the options on the right. See DS2203 for complete instructions on how to compile the part number for the entire IR series.

IFL32 - R32 L - NC TH N

Options available :

Output:

VS=Standard Voltage output [0.4 V—2 V] dc
TH=Standard Threshold mode

Range:

L= 14.4%vol for R32
L=6,2%vol for R1234yf
L=6.5%vol for R1234ze
L=6.3%vol for R454A
L=7.7%vol for R454B
L=6.2%vol for R454C
U=11.8%vol for R455A
L=6.2%vol for R455A
L=11,9%vol for R452B

GAS:

R32
1YF=R1234YF
1ZE=R1234ZE
455=R455A
54A=R454A
54B=R454B
54C=R454C
45B=R452B

N.E.T. has a policy of continuous development and improvement of its products. As such the specification for the device outlined in the data sheet may be changed without notice. In case of modification of the product, N.E.T. disclaims all liability.

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